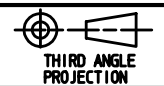


A	23 DEC 04
REV/C.N. NO.	DATE



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VIKING INLINE REDUCER, SIZE 90  
SOLID SHAFT

USE & RELATED INFORMATION	
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GEOMETRIC SYMBOLS	
RUNOUT	PARALLELISM
FLATNESS	PERPENDICULARITY
ROUNDNESS	

----- UNLESS OTHERWISE SPECIFIED -----  
 TWO PLACE DECIMALS .XX = +/- .02  
 THREE PLACE DECIMALS .XXX = +/- .005  
 ANGLES = +/- 5°  
 ALL FINISHED SURFACES 250√(AA .030 CUTOFF)  
 BREAK EDGES .005 / .015 RADIUS OR CHAMFER

DRAWN	KROGMANN	23 DEC 04
CHECKED	DRS	05 JAN 05
APPROVED		
SCALE	3=16	INCH DIM.



PATTERN NUMBER	DRG. SIZE B
DRAWING NUMBER	3-551-900