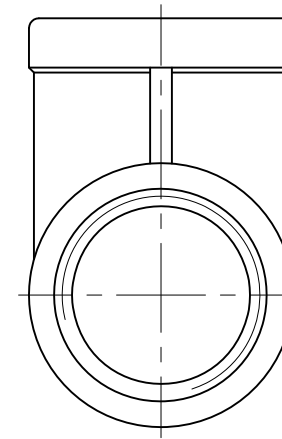
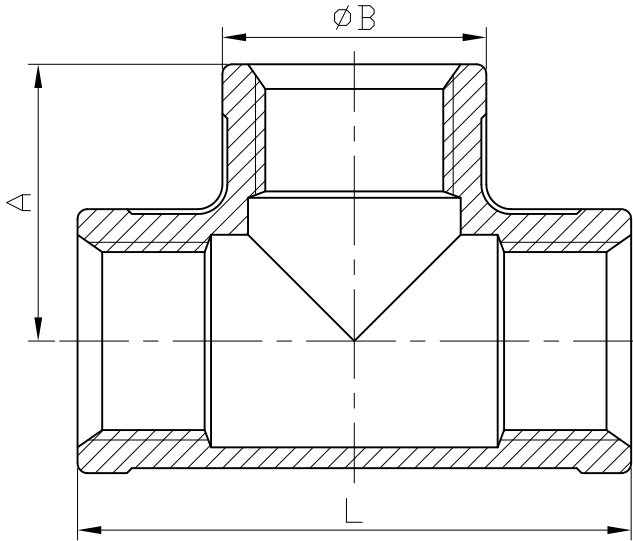


Ra	0.2	▽▽▽▽
1.6	▽▽	▽▽▽▽
6.3	▽	▽▽
25	▽	▽
0.1	±0.1	~
0.2	±0.2	~
0.3	±0.3	~
0.5	±0.5	~
0.8	±0.8	~
GENERAL TOLERANCE	0.5~5 6~30 31~120 121~320 321~1000	▽

Tee



DN	6	8	10	15	20	25	32	40	50	65	80	100
A	18	20	24	28	33	39	46	49	58	70	79	97
B	15	18	21.5	26.7	32.4	39.6	49.6	56.1	68.5	85.4	99.5	127
L	36	40	48	56	66	78	92	98	116	140	158	194

unit:mm

NPS	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
A	0.71	0.79	0.94	1.1	1.3	1.54	1.81	1.93	2.28	2.76	3.11	3.82
B	0.59	0.71	0.85	1.05	1.28	1.56	1.95	2.21	2.7	3.36	3.92	5
L	1.42	1.57	1.89	2.2	2.6	3.07	3.62	3.86	4.57	5.51	6.22	7.64

unit:in

Tolerance : ±0.5mm(1/8"~2")
±0.8mm(2-1/2"~4")

*ISO 4144

△			
△			
△			
Revise	Description	Date	Approve
DRAWING NO.		-15	

104-00



HAITIMA CORPORATION

HAITIMA CORPORATION
P.O.BOX 34-36 TAIPEI
Tel:+886-2-26585800
E-mail:haitima@seed.net.tw
www.haitima.com.tw
TAIWAN R.O.C.
Fax:+886-2-26582266

CHECK BY	DRAWING BY	DATE	SPECIFICATION	Tee
	Yuan	Aug.17.2015	MATERIAL	304/316
			PROCESS/Nr.	
			UNIT / SCALE	mm

